



Dart Aerospace Ltd.
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S/K
5/10/19 **D412-724-044**
Job Sheet 193753

Part No: D412-724-044
Part Name: Head Rest Assembly, RH

Job Qty: 1 pcs ✓

OK to ship to eagle
POSITIVE RECALL

Part Weight: 0 lbs
Job Created: 4/22/19
Due Date: 5/7/19
Type: Stock

Status: **NEW LEASED** *DATE: 26 JUL 2019* **PAS 55**
Priority: Medium *9-89*

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Master Unit No
010689

Note: DWG REV N/A IPP Rev:A 04.09.08 New Issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	5/7/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							→ Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23 <i>PC</i>		MAY 14 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S198049



Part: D412-724-044

Job No: 193753

Serial No/Batch: S198049

Revision: A

Inspector:

Exp Date:

Instructions: TC PDA PDA04 - 11 Issues: 07/15/19

120	QC 4	1 pcs	5/7/19	0.00	0.00	Packaging 1 - 32	
						Packaging 1 - 33	
						Packaging 1 - 34	
						Packaging 1 - 35	
						Packaging 1 - 36	
						QC 4 - 28	DAS 58 9-89
						QC 4 - 58	
						QC 4 - 69	
						QC 4 - 9	
						QC 4 - 46	
						QC 4 - 68	
						DC - 1 - B4B	
125	DC - 1 - B4B	1 pcs	5/7/19	0.00	0.00	DC - 2 - B4B	
130	Packaging 3-1 - Stock - B4B	1 pcs	5/7/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	DAS 58 9-89
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	5/7/19	0.00	0.00	QC 21 - FG - 21	DAS 70 9-89
						QC 21 - FG - 70	JUL 16 2019
						QC 21 - SA - 53	
Part Op 110 - Pick Kit							
Descriptions: 120 - QC4- 100% Inspect kits for completeness							
125 - Document Control							
130 - Identify as per dwg & Stock Location:							
140 - QC21- Final inspection - Work Order Release)							

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
AN525-10R6	Screw <i>9329.</i>	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	<i>14 137307 ✓</i>
D3303-041	Head Rest <i>57 457</i>	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	<i>9 182205 ✓</i>
D3304-044	Tube Assembly	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	<i>9 56360</i>
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN525-10R6	4	365	0
	D3303-041	1	1	0
	D3304-044	1	3	0
Part Specifications				
Specifications could not be found.				

Plex 4/22/19 11:24 AM Dart.lajeunesse.marie

Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____		Sequence #: _____		QTY Affected : _____			
Description Work Order Deviation		Disposition		MRB (QS1042)			
Completed By		Lead hand / Supervisor		QC / QA Coordinator			

Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>										Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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Other/Details:																																							

Part Number D412-724-044
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[illegible]